The intelligent GÜNTHER solution

Industry:	Electrical
Part description:	Push button
Material type:	PA 6.6 GF 25%, flame retardant, TPE
Articel weight:	11 g
Task:	Accuracy in dimensioning and surface finish 2-component processing (TPE for injected sealing ring)
Challenge:	Processing of PA 6.6 with a high proportion of flame retardant requires optimum thermal homogeneity to prevent thermal degradation of the flame retardant (red phosphorus).

The intelligent **GÜNTHER** solution:

Mould with two 5DHT50 nozzles on subrunner (4 cavities).